

**FOR USE IN
VIBRATORY AND
BARREL FINISHING**

BIODEGRADABLE CHEMICAL GRINDING COMPOUND No. 2A

ALMCO DEBURRING AND FINISHING MATERIALS

A nearly neutral, low-foaming, powdered compound useful in grinding, deburring, and cleaning ferrous and nonferrous metals. Particularly effective on aluminum alloys. It saponifies and emulsifies oil, softens water, inhibits rust, promotes lightness of color, and enhances grinding action. It keeps parts and equipment clean, and prevents loading and glazing of abrasive media.

APPLICATIONS: Use in solutions of 2 to 4 ounces per gallon of water. Apply through constant-spray system on vibratory machines, using 2 pounds in each 55-gallon drum of water. It is completely soluble, and can be used with any type of abrasive media.

SPECIFICATIONS

pH of 1% solution 8.7 - 9.7

Total alkalinity (as % NaOH)..... 17.2 - 18.2

Total acidity (as % H_2SO_4) 0

Insoluble in water (%)..... 0.07

ORDERING DATA

50 lb. drums

300 lb. drums

Discounts of 1% for 1,000 lbs. and up to 7% for carload quantities are offered. Freight prepaid on carload orders. Various compounds may be combined to earn quantity discounts.

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